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# SR 3&4 Spin-Rotators (HMF, $\mu$ SR, piE3)

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SR spin-rotator (and separator) magnet

## MEASUREMENT DATE:

6.Jun.–8.Jul.2011

## MEASUREMENT ARM:

brass cylinder interface  $\varnothing$  40 mm

aluminum pipe  $\varnothing$  28 mm, 1 m

carbon pipe  $\varnothing$  12.1 mm, 1.5 m

## MEASURING SPEED:

49 mm/sec (Z-axis)

## INTEGRATION TIME:

20 msec

## DVM-1 (1 V RANGE):

Hall probe sbv397 (150 mA)

## DVM-2 (10 V RANGE):

50 V / 200 A (MSG 2-1), 5 A/s

## AIR CONDITIONING:

ON ( $T_{\text{SET}} = 24^\circ$ )

## OPERATORS:

Roland Deckardt

Ivan Meier

Nicola Berger

Vjieran Vranković (report)

## DATA DIRECTORY:

afs: sys/alpha\_dux51/swdir/

magnet/meas/srhmf

gap = 610 mm

2 separate poles

spin rotation angle =  $45^\circ$

$I_{\text{MAX}} = 200$  A

4 coils (12x6=69 turns/coil)

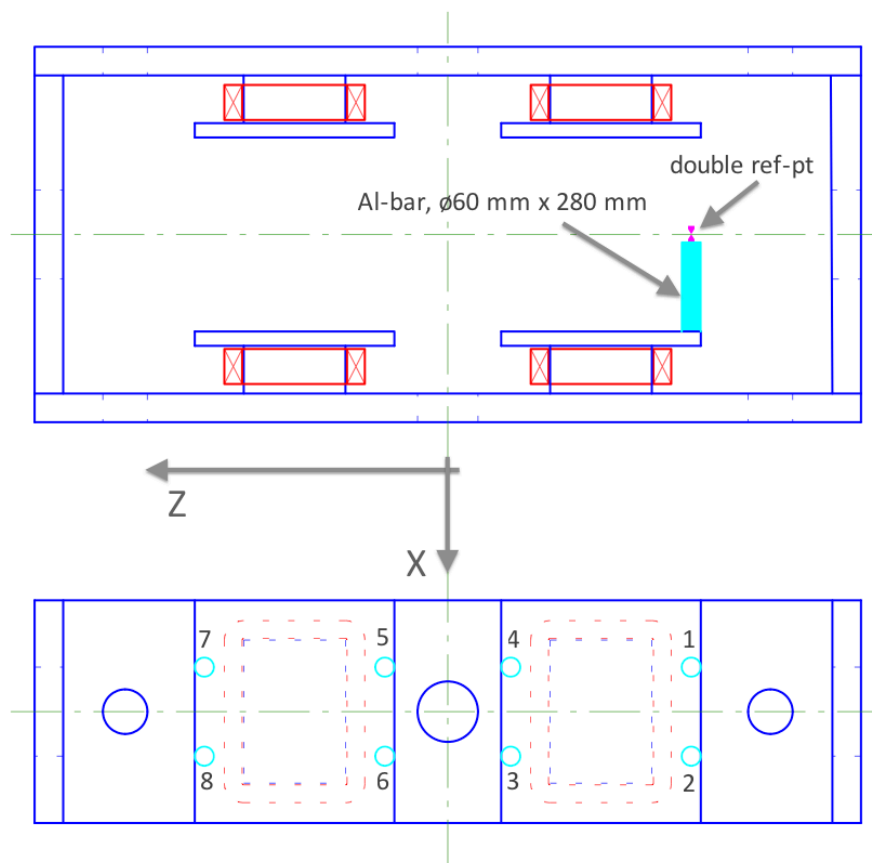
# Alignment and positioning

The magnets were placed on aluminum bars lying on stones. There were no alignment possibility with the bars so only a coarse rotation around the vertical Y axis and leveling the bottom poles in water while the magnet was hanging on the crane was carried out.

The magnets were measured from one end. Due to the magnet 2.6 m length only a half of the magnet was measured. But, before the measurements the measuring arm has been extended in order to reach over the magnet half and check the field symmetry along Z-axis (beam).

The positioning was done magnetically by finding positions of the double reference pin placed on 4 corners of the **bottom** poles as shown on the sketch. The middle of all 8 points is chosen to be the center of the magnet coordinate system with a correction of 1 mm in the Y direction. The magnet gap is 610 mm so the distance from the poles to the mid-plane is 305 mm but the reference pin was at the height of 306 mm (280 mm of the aluminum bar plus 26 mm of the reference pin).

The probe was leveled with a spirit level built into the measuring arm. The probe axis angle was adjusted in the magnet to be perpendicular to the vertical field component.



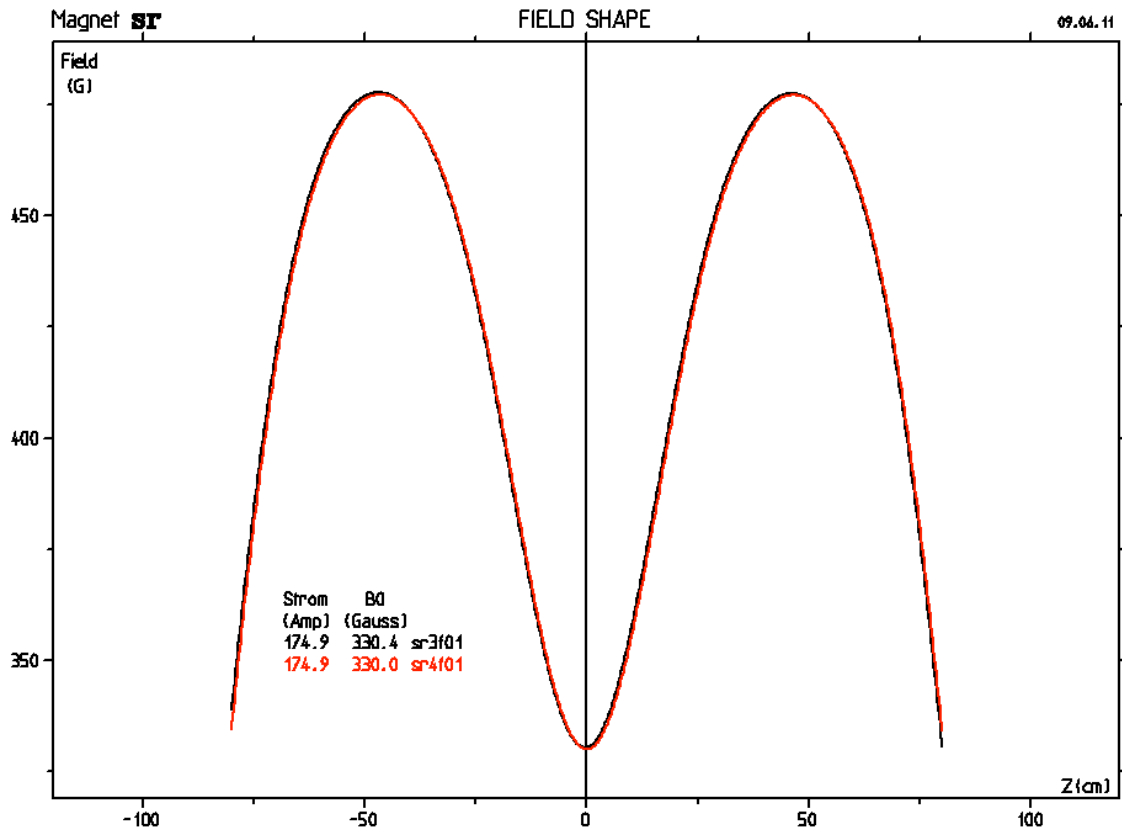
The reference pin measurements results summarised in the following table showed alignment errors (pitch and yaw angles) of around 1 mrad which is acceptable error for the size of the magnet. Plus, the accuracy of these particular measurements is not better than few tenths of mm and the geometry errors of the assembled magnet are in the order of a mm.

SR 3	X [mm]	Y [mm]	Z [mm]
middle of points 5-8	0.6	0.5	482.2
pitch angle (Y/Z)	0.9 mrad		
yaw angle (X/Z)	1.3 mrad		
ref-point 1	198.6	-146.3	-1324.4
ref-point 2	-201.4	-146.1	-1324.0
ref-points 1 & 2 pitch and yaw corrected	200.3	-145.0	-1324.2
	-199.7	-144.9	-1324.4

SR 4	X [mm]	Y [mm]	Z [mm]
middle of points 5-8	-0.1	0.4	481.9
pitch angle (Y/Z)	0.8 mrad		
yaw angle (X/Z)	-0.1 mrad		
ref-point 1	199.5	-145.8	-1325.6
ref-point 2	-200.5	-145.7	-1325.70
ref-points 1 & 2 pitch and yaw corrected	199.3	-144.7	-1325.7
	-200.6	-144.7	-1325.8

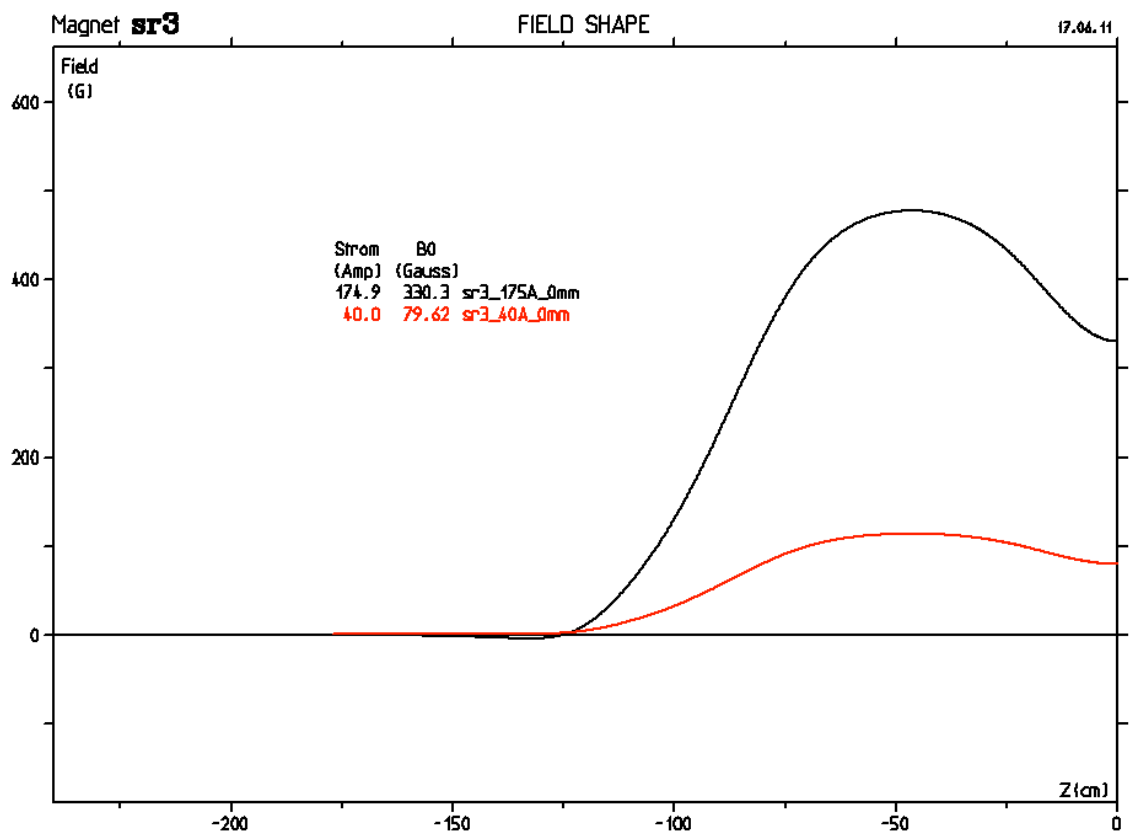
## Field maps (*TRACK*)

The magnets were first measured with the extended measuring arm along a straight line from  $Z=-800$  mm to 800 mm and checked for the field symmetry in  $Z$  direction.

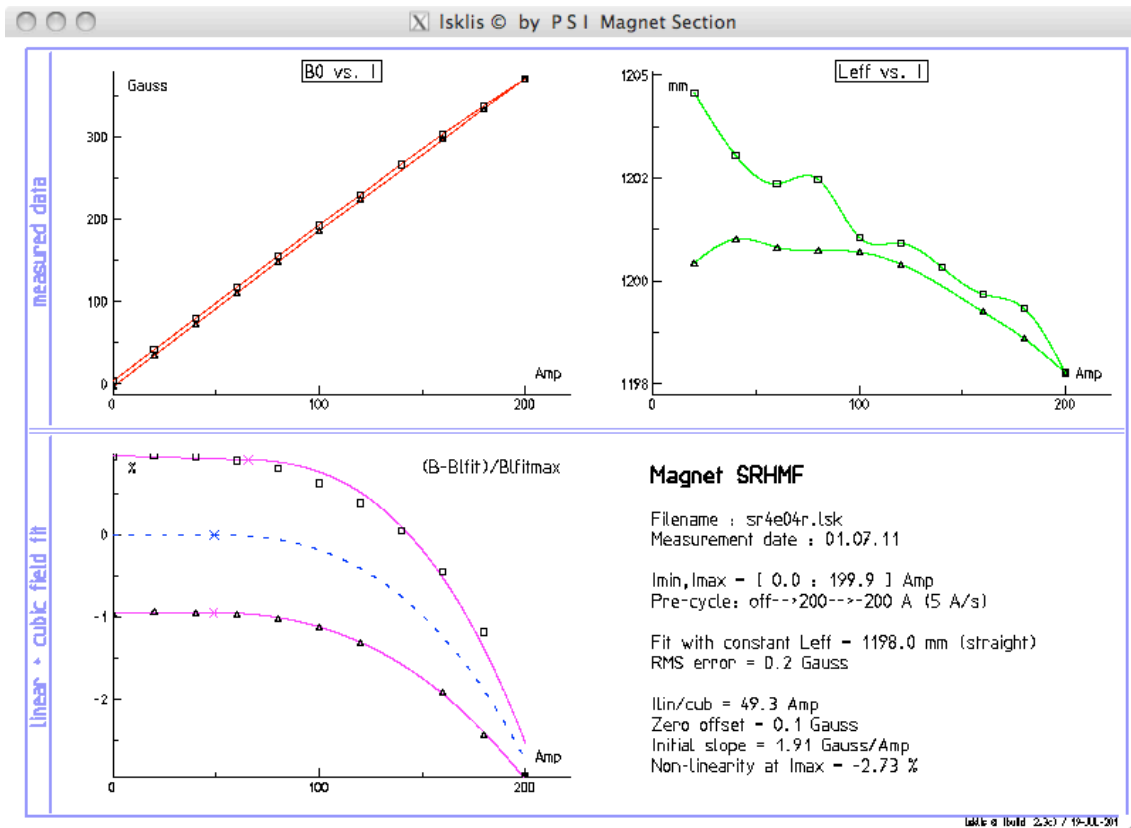
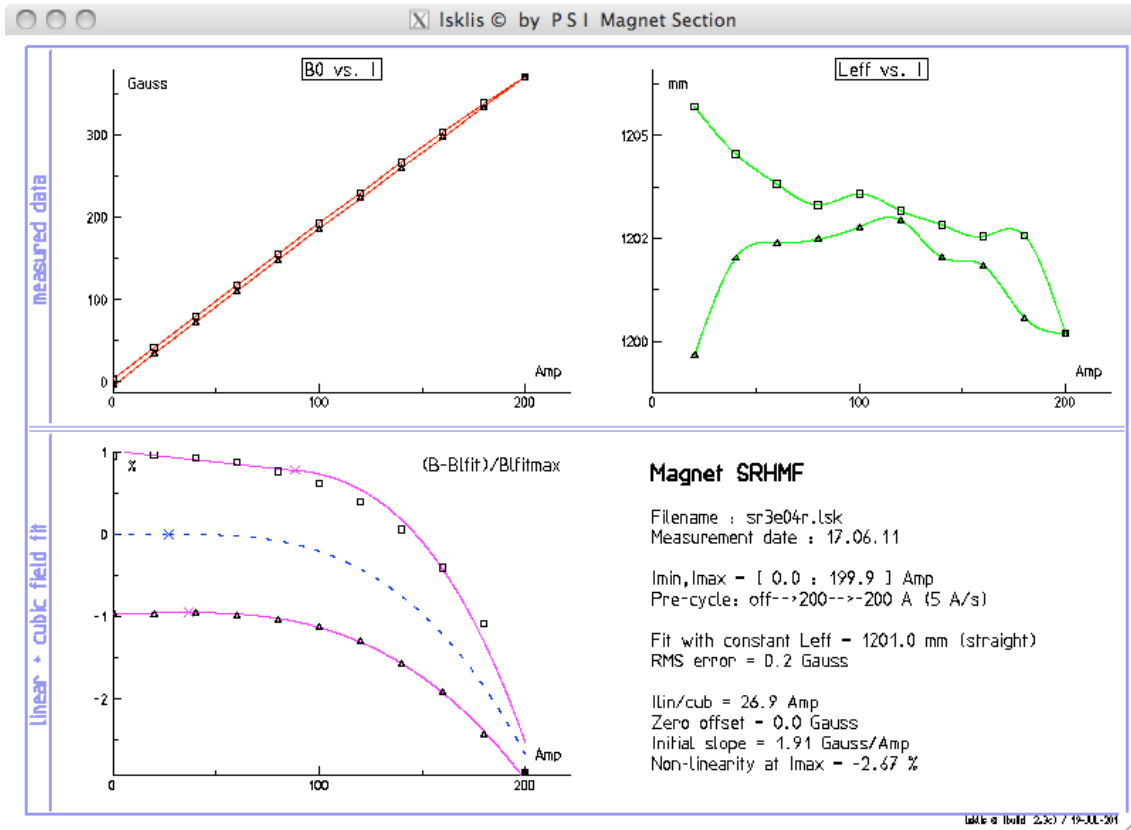


After the measuring arm was shortened the magnets were measured with the currents 175 A and 40 A in 5 planes ( $Y=0, \pm 50$  mm and  $\pm 80$  mm) on one magnet half from  $Z=-1770$  mm to 0 mm and over  $X=\pm 60$  mm.

The 5 field maps were symmetrised and used for generating a full field map in volume. These maps contain interpolated measured  $B_y$  field components and calculated  $B_x$  and  $B_z$  field component.



# Excitation curves (LSKLIS)



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1 Magnet SRHMF
2
3 File : sr3e04r.lsk
4 Date : 17.06.11
5
6 Pre-cycle : off-->200-->-200 A (5 A/s)
7
8 #Curr: 21 (nPaths=2)
9 Z-dir: from -1770.00 mm, steps of 2.00 mm
10 X-dir: at 0.00 mm
11
12 linear_<1:Ilin> and cubic_<Ilin:Imax> approximation of Bc:
13 Blin = b0 + b1 * Irel ; Irel = I / Imax
14 Bcub = Blin + b2 * Irel^2 + b3 * Irel^3 ; Irel = (I - Ilin) / (Imax - Ilin)
15
16      Ilin_A      Imax_A      b0_G      b1_G      b2_G      b3_G      RMS_G
17      =====
18 /      36.8      199.9      -3.7      381.4      -3.1      -4.8      0.1
19 \      88.2      199.9      3.9      379.2      -5.7      -5.8      0.4
20 -      26.9      199.9      0.0      381.2      -0.1      -10.1      0.2
21
22 / = increasing current branch
23 \ = decreasing current branch
24 - = average
25
26 constLeff (straight) = 1201.0 mm
27
28      I_Amp      Bdz_Gmm      Bc_G      err_G
29      =====
30      0.00*      -4356.4      -3.6      0.0
31      20.00/      41394.1      34.5      0.0
32      39.99/      87261.4      72.7      0.0
33      59.98/      132888.2      110.6      0.0
34      79.97/      178399.9      148.5      -0.1
35      99.96/      223783.6      186.3      0.0
36      119.95/      268795.0      223.8      0.1
37      139.94/      313306.4      260.9      0.0
38      159.94/      357506.3      297.7      0.0
39      179.93/      400919.9      333.8      -0.2
40      199.92*      444580.4      370.2      -0.5 (average of 2 fits)
41      179.93\      407087.6      339.0      0.8
42      159.94\      364414.7      303.4      0.1
43      139.94\      320754.4      267.1      -0.4
44      119.95\      276495.0      230.2      -0.6
45      99.96\      231778.4      193.0      -0.4
46      79.97\      186657.4      155.4      -0.1
47      59.98\      141400.8      117.7      0.1
48      39.99\      95846.1      79.8      0.1
49      19.99\      50187.3      41.8      0.0
50      0.00*      4356.4      3.6      -0.2
51
52      Bc = Bdz / constLeff
53      err = Bc - Bfit
54

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1 Magnet SRHMF
2
3 File : sr4e04r.lsk
4 Date : 01.07.11
5
6 Pre-cycle : off-->200-->-200 A (5 A/s)
7
8 #Curr: 20 (nPaths=2)
9 Z-dir: from -1770.00 mm, steps of 2.00 mm
10 X-dir: at 0.00 mm
11
12 linear_<1:Ilin> and cubic_<Ilin:Imax> approximation of Bc:
13 Blin = b0 + b1 * Irel ; Irel = I / Imax
14 Bcub = Blin + b2 * Irel^2 + b3 * Irel^3 ; Irel = (I - Ilin) / (Imax - Ilin)
15
16      Ilin_A      Imax_A      b0_G      b1_G      b2_G      b3_G      RMS_G
17      =====
18 /      48.8      199.9      -3.6      381.1      -4.9      -2.9      0.1
19 \      65.8      199.9      3.7      380.4      -5.4      -7.3      0.4
20 -      49.3      199.9      0.1      381.0      -4.2      -6.2      0.2
21
22 / = increasing current branch
23 \ = decreasing current branch
24 - = average
25
26 constLeff (straight) = 1198.0 mm
27
28      I_Amp      Bdz_Gmm      Bc_G      err_G
29      =====
30      0.00*      -4359.2      -3.6      -0.1
31      19.99/      41445.2      34.6      0.0
32      39.99/      87038.2      72.7      0.0
33      59.98/      132581.6      110.7      -0.1
34      79.97/      178010.0      148.6      -0.1
35      99.96/      223167.2      186.3      0.0
36      119.95/      267954.9      223.7      0.0
37      159.94/      356499.9      297.6      0.1
38      179.93/      399835.0      333.8      -0.1
39      199.92*      443167.7      369.9      -0.7 (average of 2 fits)
40      179.93\      405526.7      338.5      0.8
41      159.94\      363190.0      303.2      0.3
42      139.94\      319820.4      267.0      -0.2
43      119.95\      275712.8      230.1      -0.5
44      99.96\      231167.6      193.0      -0.5
45      79.97\      186329.0      155.5      -0.3
46      59.98\      141132.5      117.8      -0.1
47      39.99\      95721.3      79.9      0.1
48      19.99\      50085.4      41.8      0.0
49      0.00*      4359.2      3.6      -0.1
50
51      Bc = Bdz / constLeff
52      err = Bc - Bfit
53

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